

Work Order ID 58630

May 12, 2010 1:14:02 PM



Page 1

Item ID: D3876-5

Accept



Setup Start



Revision ID:

Item Name: Protector - LH Wall

Stop



Start Date: 12/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 18/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

RP

Date:

10-5-12

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3876

Dwg Rev: *1*

Prog Rev: *1*

2- Deburr if necessary

= 7 m. k 10/05/21

(LX)

10-5-20

(4)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

10-5-20

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

8 10/05/20

EL

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

PDP 58710

0.00

Packaging

10/05/25 (4)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/25 (4)

10-5-25 (4)

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Picklist Print

May 12, 2010 1:14:06 PM

Page 1

Work Order ID: 58630



Parent Item: D3876-5



Parent Item Name: Protector - LH Wall


Start Date: 12/05/2010

Required Date: 18/05/2010

Comments: IPP Rev:A 09-01-14 new issue DD verified by:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
F60029  lexan grey		Purchased	No			100	sf	0.0000	12.04	49. BIO-S-20		

114032

(4)

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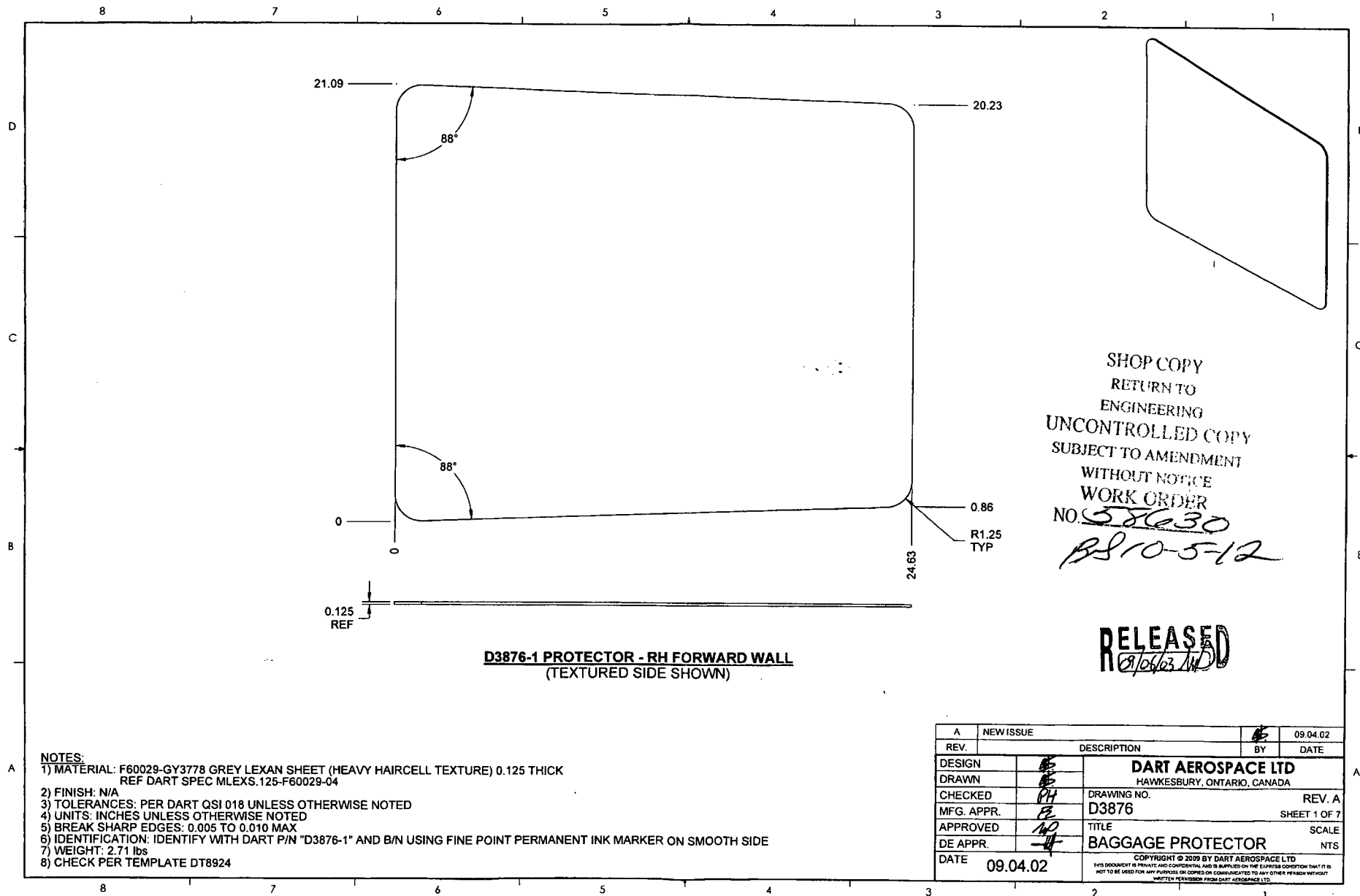
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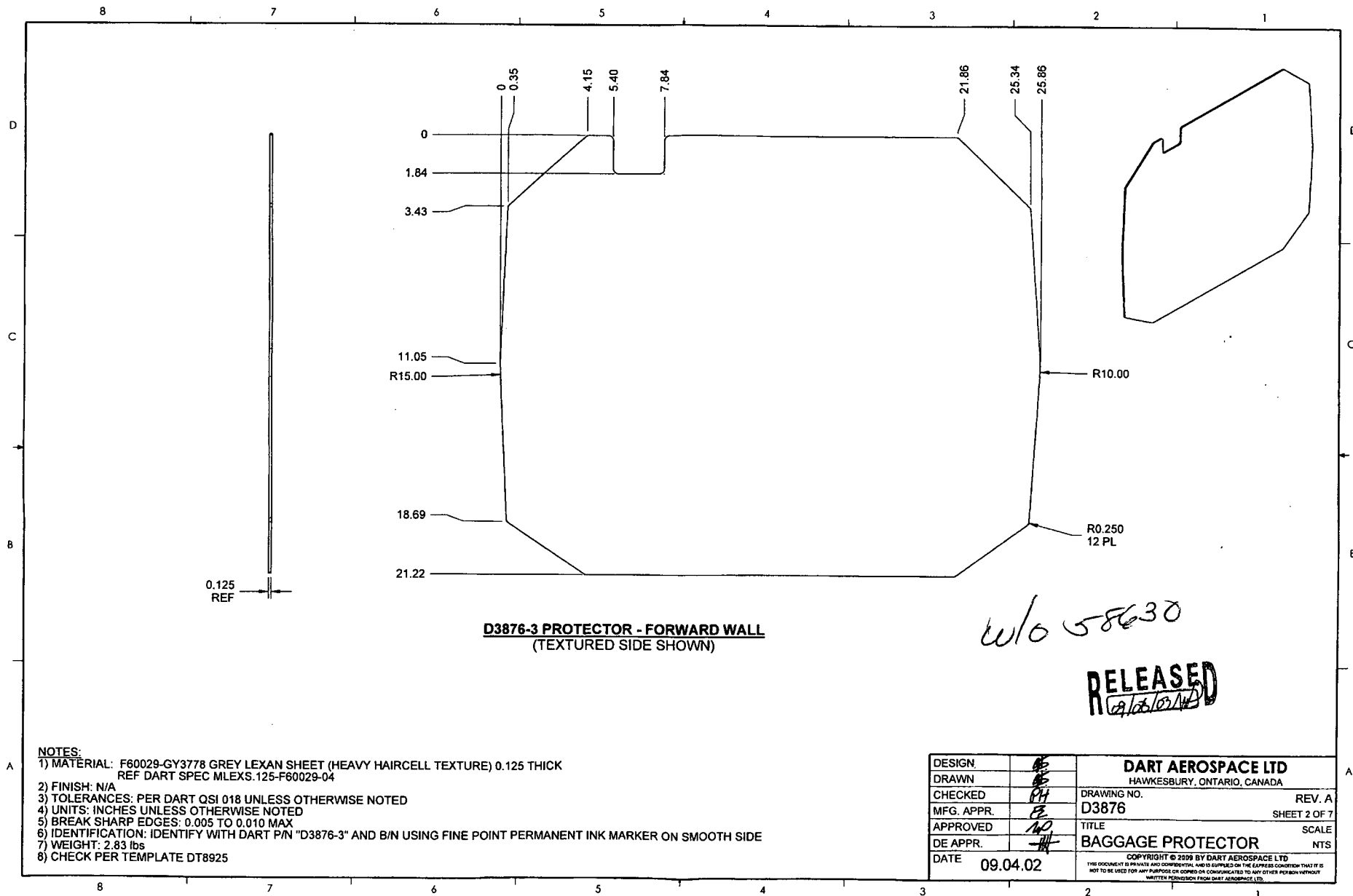
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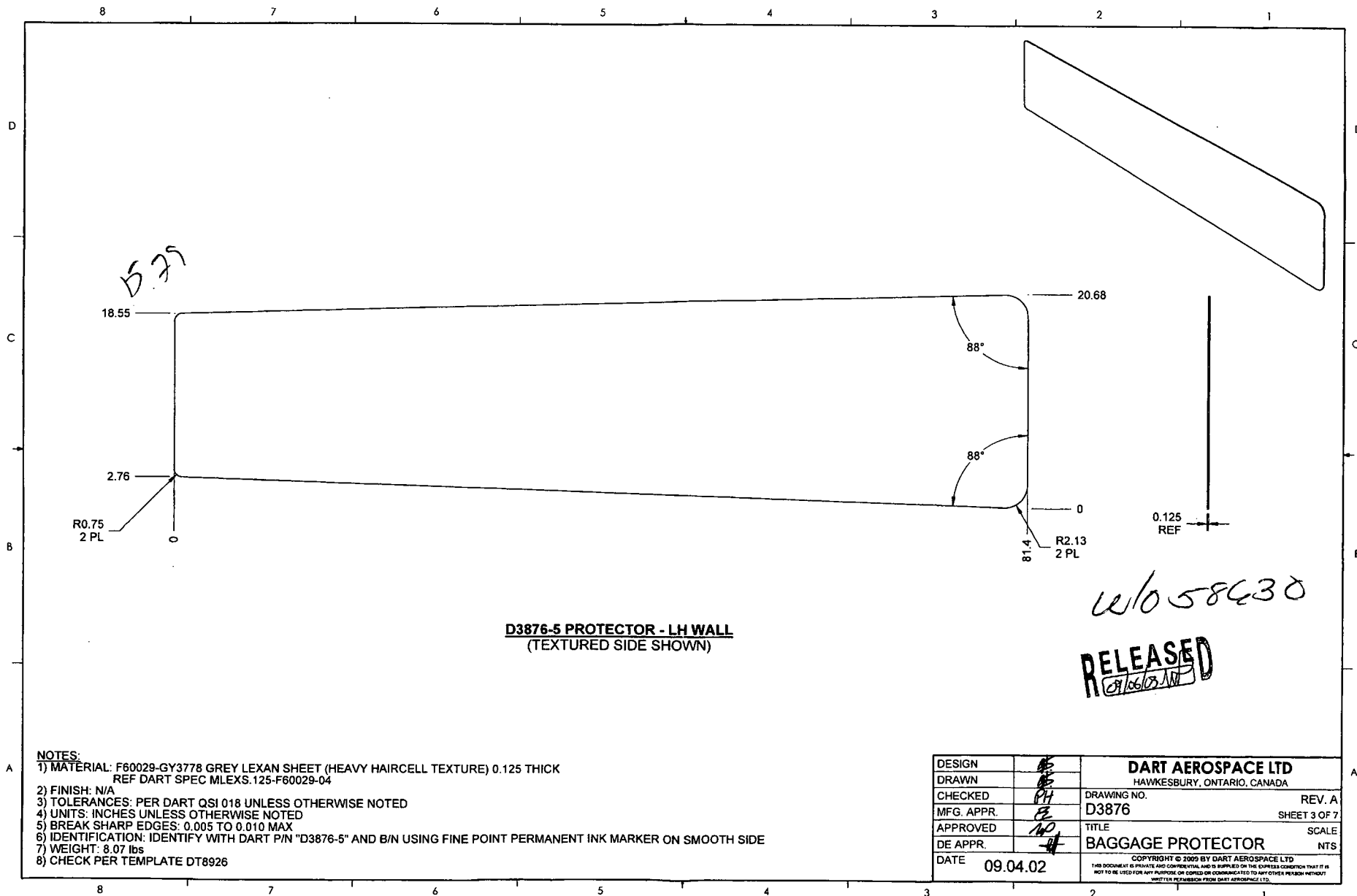
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




D3876-5 PROTECTOR - LH WALL
(TEXTURED SIDE SHOWN)

W/058630
RELEASED
09/06/03

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-5" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 8.07 lbs
- 8) CHECK PER TEMPLATE DT8926

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3876	SHEET 3 OF 7
APPROVED		TITLE	SCALE
DE APPR.		BAGGAGE PROTECTOR	NTS
DATE	09.04.02	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

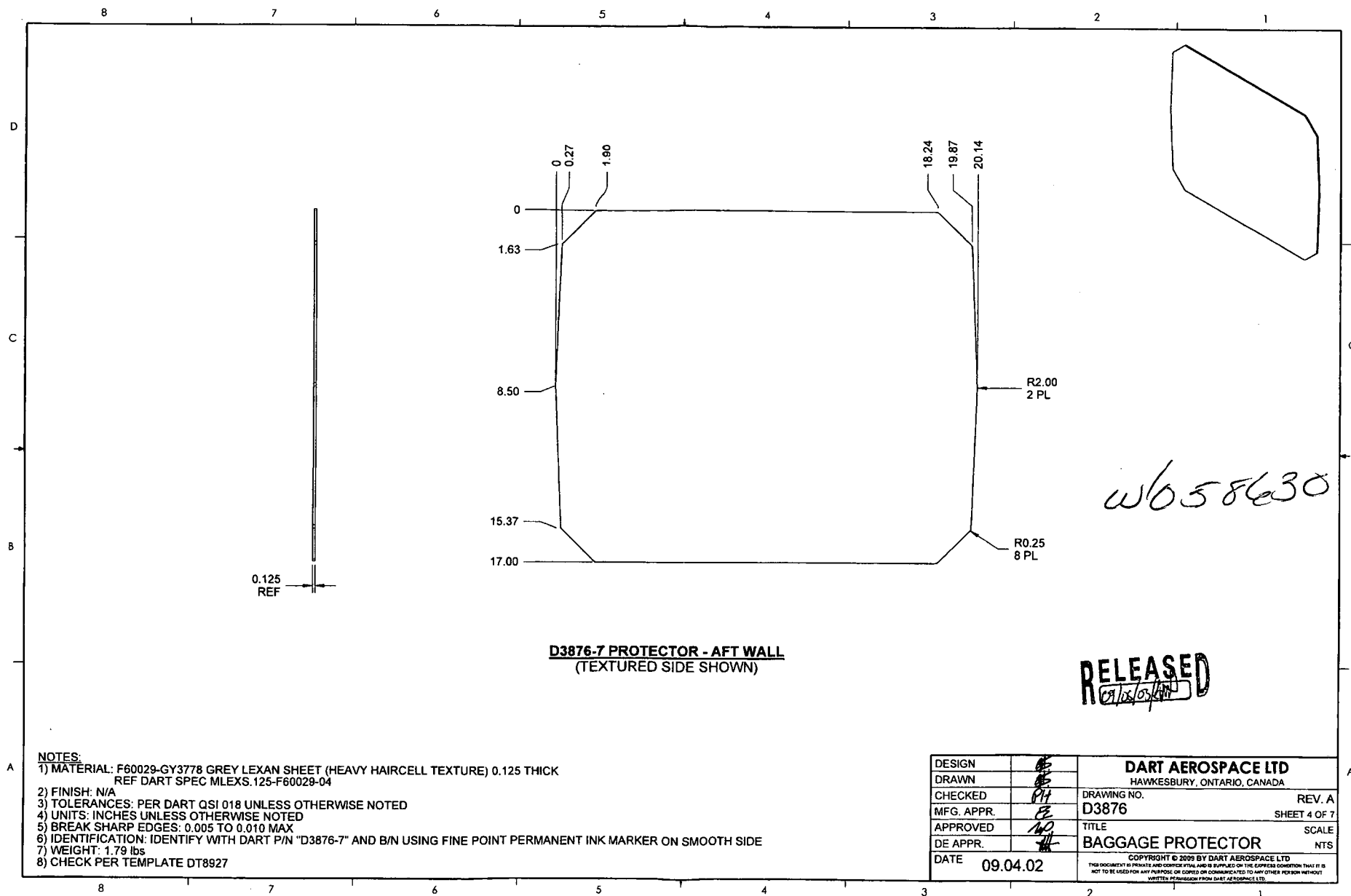
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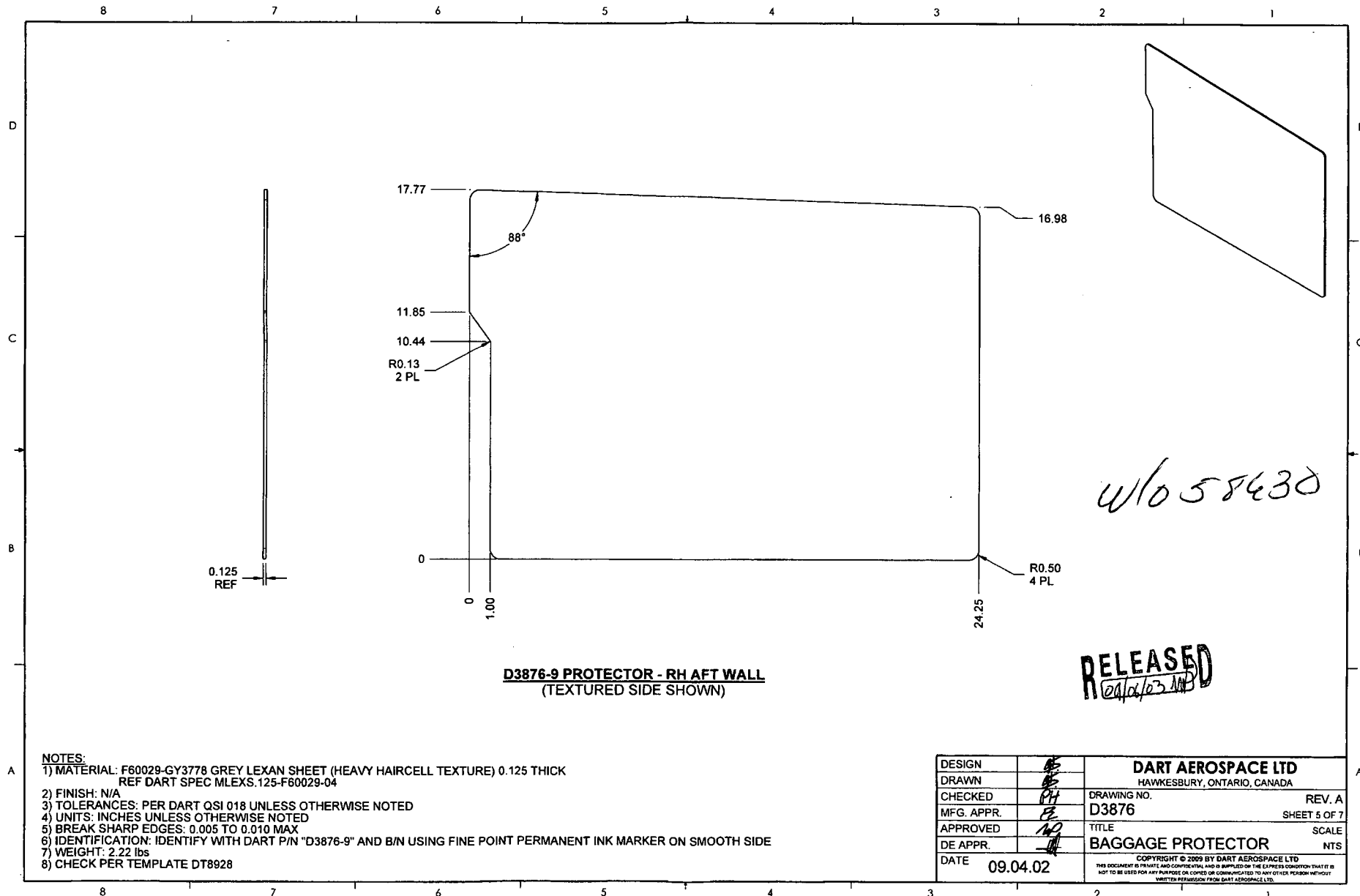
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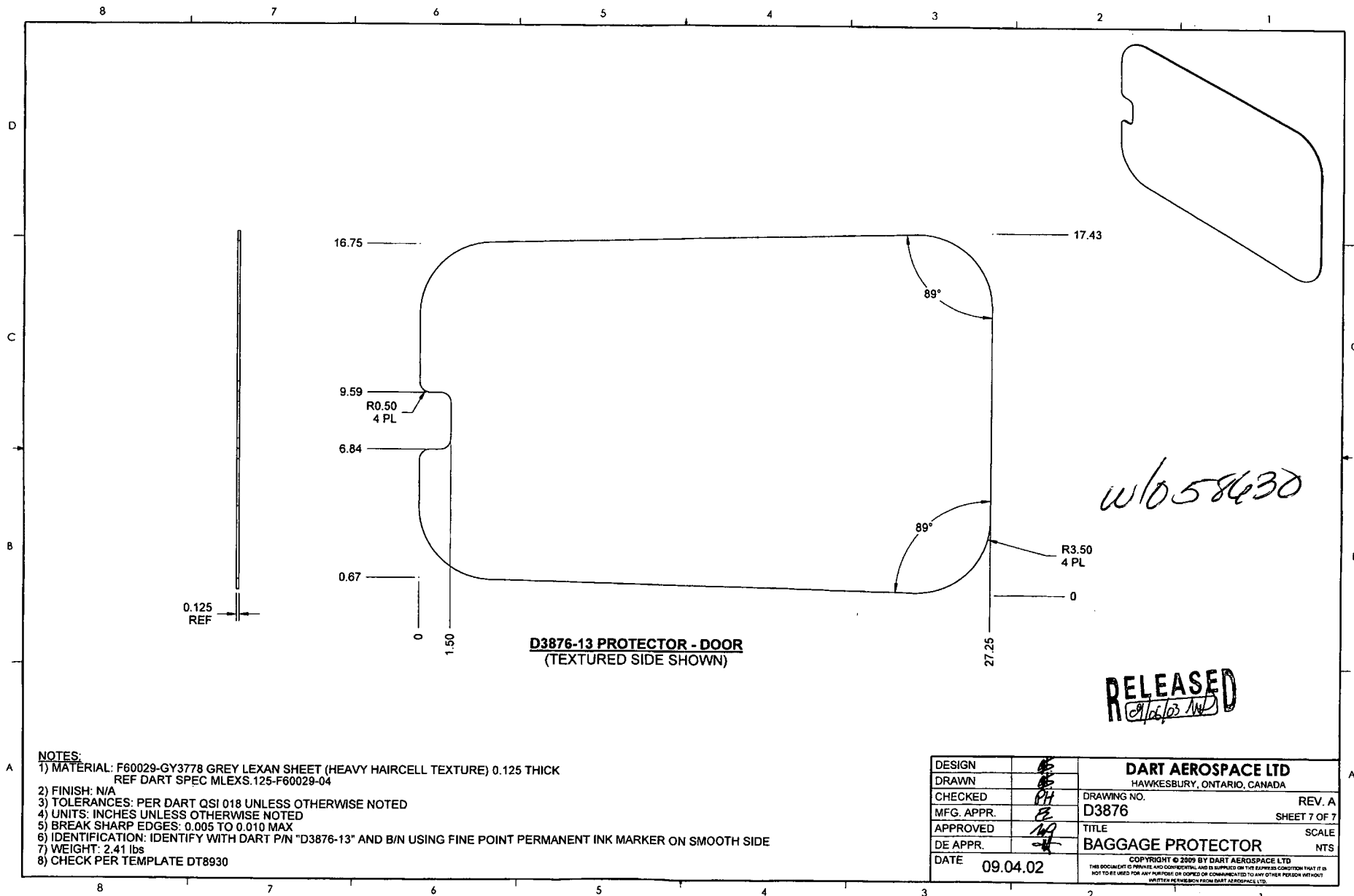
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W1058630

RELEASED
 09/06/03

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